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# The FREIA Helium Cooling and RF Test Facility

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## Abstract

Uppsala University is planning an RF test facility for the development of the ESS RF system and future development towards an FEL in Uppsala. The facility, called FREIA, is to be located at the Ångström laboratory and equipped with the infrastructure required to accommodate research with high electro-magnetic fields. FREIA needs to be equipped with a large capacity helium liquefier, cryostats for the superconducting devices as well as power supplies to drive the superconducting devices. This memo describes the concepts of the facility.

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## 1 Introduction

Uppsala University intends to construct a large scale research facility, called FREIA, for research and development of accelerators and instrumentation. FREIA would be build-up in stages, starting with a helium cooling facility and a RF development facility for accelerator research. The helium cooling facility will be used to supply liquid helium to FREIA's users as well as external users at different locations inside the university.

The RF facility is intended for research and development of radio frequency (RF) power generation, distribution and control systems for superconducting accelerators. In particular for the design of the 704 MHz RF system for the proton linear accelerator (linac) of the European Spallation Source (ESS) to be constructed in Lund.

## 2 FREIA Helium Cooling Facility

The main parts of the facility include a

- helium liquefier (>170 l/h at 4 K),
- liquid helium distribution box and storage dewar (2000 l),

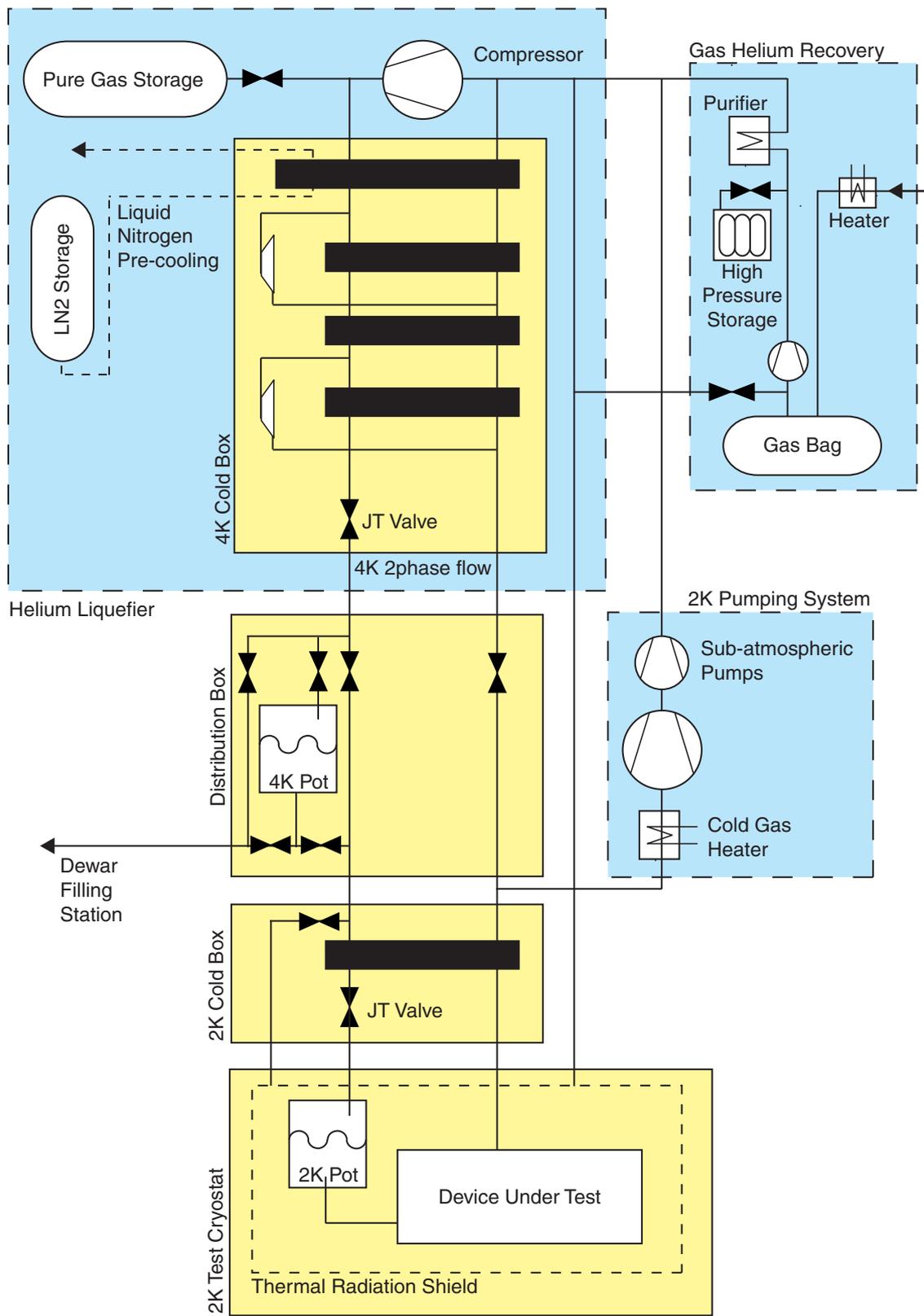


Figure 1: Layout of the helium cooling facility including a 2 K test cryostat.

- 2 K cold box,
- impure helium gas recovery system.

30 The proposed layout of the facility is shown in figure 1. The helium liquefier plant provides a 2-phase mixture of gas liquid helium at 4.4 K, 1.3 bar at the output of its cold box. The temperature of the liquid helium can be decreased additionally in the 2 K cold box to a 2-phase flow of 2 K helium that is delivered to a small dewar inside the test cryostat. A sub-atmospheric pumping system is used to decrease the helium pressure to 31 mbar as required  
35 to keep the liquid bath temperature at 2 K.

The commercial helium liquefier plant consists of a 4 K cold box, a helium compressor (13 bar) as well as helium gas storage tanks, in volume equivalent to the 2000 l of liquid helium storage in the distribution box. An oil removal system to clean the helium gas leaving the compressor, a high pressure gas distribution panel and automatic control system  
40 are included but not shown in figure 1. In addition a liquid nitrogen storage tank and distribution system is required for pre-cooling of the 4 K cold box in order to reach maximum liquefaction capacity.

An intermediate helium distribution box provides liquid helium storage as well as the possibility to provide both the test cryostat as other users with liquid helium. This ensured  
45 upgrade possibilities to add other test cryostats as well as the delivery of liquid helium to external users through a dewar filling station. A 4 K liquid helium pot is included in the distribution box as a buffer supply of liquid helium when the required liquid helium flow exceeds the flow directly from the liquefier. This makes it possible to run experiments in the test cryostat with a required cooling power exceeding the liquefier power, as well as  
50 enhancing the filling speed for dewars.

The liquid helium used by external users returns as impure gas through the helium recovery system. We foresee that the experiments of all main external users are connected to this recovery system in order to recycle the helium and minimize losses. The recovery system consists of an ambient heater for cold gas recovered from the users, a low pressure  
55 gas bag and a small compressor. In addition a gas purifier is required to ensure removal of all contamination from the recovered helium gas. The same gas purifier system is also used during start-up of the helium liquefier plant to clean the helium gas inside the closed cycle of liquefier and test cryostat.

The helium cooling facility capacity is designed to provide 30 W cooling power at 2 K  
60 to the test device in the cryostat. The 2 K flow is created in the so-called 2 K cold box, connected to the output of the helium liquefier's 4 K cold box. The 2 K cold box can be integrated with the 4 K distribution box. To provide 30 W cooling power requires a 1.5 g/s 2 K liquid helium flow. Including losses and accounting for gas helium in the 2-phase flow, this requires a 2.5 times larger 2-phase flow from the 2 K cold box and a 1.5 times larger  
65 2-phase flow from the 4 K liquefier cold box [1]. The required liquefier capacity is therefore 5.6 g/s at 4.4 K which is equivalent to 170 l/h.

### 3 FREIA Test Cryostat Facility

The main part of the facility is a

- horizontal test cryostat for devices cooled to 2 K (effective device volume: 3.5 m length × 1.1 m diameter).

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Initially the test cryostat facility will contain a single 2 K type cryostat with a horizontal vacuum tank. The cryostat will have a direct connection to the helium cooling facility and a vacuum pumping system. The facility will be designed such that other cryostats, with either horizontal or vertical vacuum tanks, can be added later on.

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The design of the initial test cryostat will, with small improvements, be adopted from the BESSY HoBiCaT facility which can be cooled down to 1.8–2.2 K or 4.2 K. The HoBiCaT cryostat is shown in figure 2 [2]. Doors at both ends of the cryostat’s vacuum tank allow easy access to the interior volume of 1.1 m diameter by 3.5 m length. This is sufficiently large to accommodate superconducting RF cavities in the frequency range 500 MHz and upwards, like two 1 m long 5 cell 704 MHz ESS/CERN SPL cavities or two 1 m long 9 cell 1300 MHz DESY TESLA/XFEL (ILC) type cavities. The cavities slide into the cryostat on a rolling table. Power couplers can penetrate the vacuum vessel through feedthroughs on the side. Diagnostic ports are provided for additional instrumentation.

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The HoBiCaT cryostat design has an integrated 4.2 K 50 l liquid helium storage tank and a 2 K cold box in the top cryogenic feedbox. The thermal radiation shield is cooled by liquid nitrogen. For the FREIA facility the thermal radiation shield cooling could be done with cold helium gas from the liquefier cold box. In view of future upgrading of the FREIA facility with multiple 2 K test cryostats there is an investment advantage to keep the 2 K

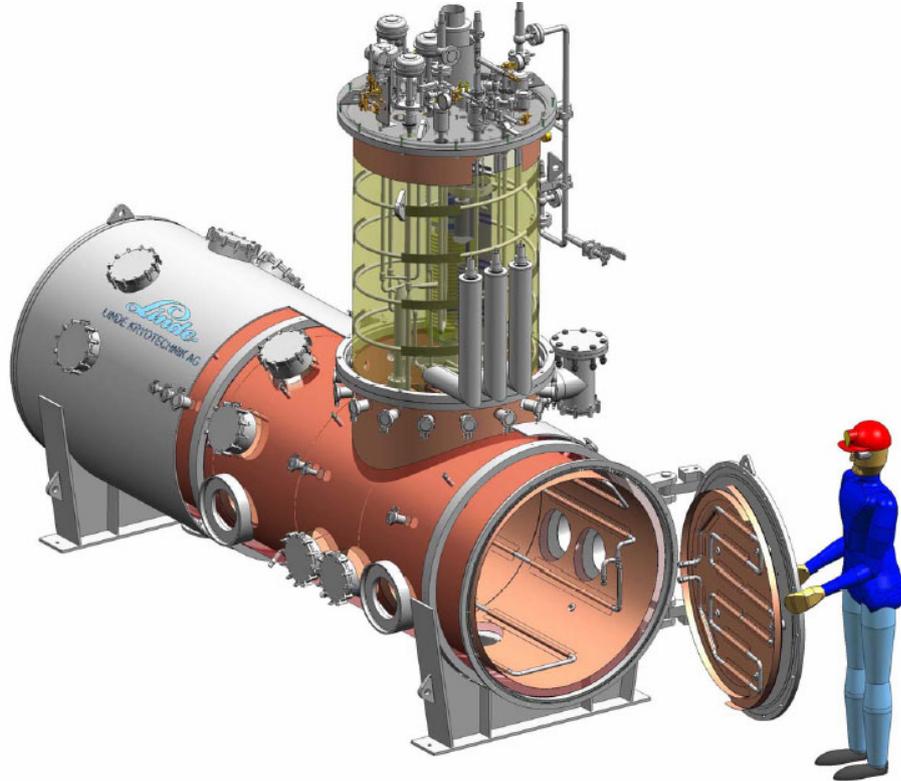


Figure 2: Layout of the HoBiCaT cryostat. The vertical feedbox includes a liquid helium reservoir and 2 K cold box.

cold box separated from the test cryostat in order not to duplicate this part.

## 90 4 FREIA RF Test Facility

The main parts of the facility include a

- klystron high power microwave amplifier (704 MHz, 3.5 MW, 2.6 ms, 50 Hz),
- pulsed high voltage modulator power converter, adapted to feed the klystron described above (possibly around 140 kV, 50 A, 3 ms, 50 Hz),
- 95 • high power microwave distribution system to connect to two superconducting RF cavities inside test cryostat,
- two superconducting 5 cell 704 MHz elliptical accelerating cavities (cooled at 2 K), including mechanical tuner and input power coupler,
- low power microwave generation and control system (low level RF or LLRF).

100 The proposed layout of the facility is shown in figure 3. The high power RF generation part consists of the high voltage modulator (M) and a klystron (K) type microwave amplifier. The high power RF distribution part connects the RF power generator to two cavities installed in the horizontal test cryostat belonging to the helium cooling facility described in section 2.

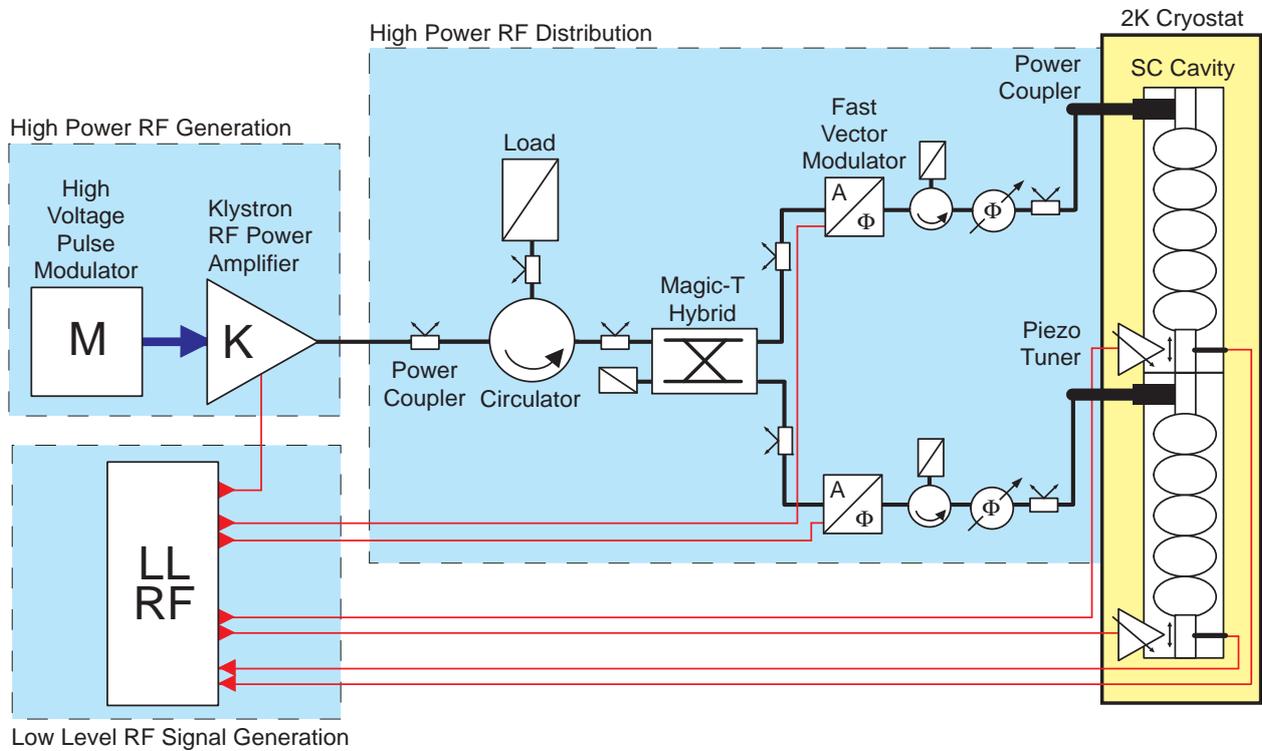


Figure 3: Configuration option of the RF test facility in which the two waveguide lines after the hybrid splitter are connected by vector modulators to superconducting cavities.

The LLRF system generates the low power RF signal to be amplified in the klystron and  
105 adjusts the individual amplitude and phase to the two RF cavities by means of the inter-  
mediate fast vector modulators in the RF distribution system. The LLRF also measures  
the field in the cavities and tunes the cavity frequency to adjust for so-called Lorenz force  
detuning caused when the high power RF pulse starts filling the cavity volume.

This creates a multi-functional test facility focused on the development of high power RF  
110 generation and control as well as a multiple cavities per klystron concept in which at least two  
cavities are powered by a single klystron. The test facility enables a reliable development of  
all RF system components and the multiple cavities per klystron concept as all components  
and the complete system are tested in a realistic environment.

## References

- 115 [1] CERN TE Department, Cryogenics Group. Private communication.
- [2] J. Knobloch et al., *HoBiCaT – A Test Facility for Superconducting RF Systems*, Proceedings of the SRF 2003 conference, DESY (2003) MOP48.